



Remplir le blanc pour résoudre chaque problème.

_____ + 76 = 80	87 + _____ = 90	_____ + 28 = 30	19 + _____ = 20
_____ + 84 = 90	18 + _____ = 20	_____ + 44 = 50	61 + _____ = 70
_____ + 86 = 90	11 + _____ = 20	_____ + 82 = 90	75 + _____ = 80
_____ + 88 = 90	9 + _____ = 10	_____ + 42 = 50	73 + _____ = 80
_____ + 32 = 40	91 + _____ = 100	_____ + 5 = 10	45 + _____ = 50
_____ + 6 = 10	12 + _____ = 20	_____ + 24 = 30	69 + _____ = 70
_____ + 54 = 60	1 + _____ = 10	_____ + 34 = 40	65 + _____ = 70
_____ + 15 = 20	85 + _____ = 90	_____ + 17 = 20	96 + _____ = 100
_____ + 49 = 50	27 + _____ = 30	_____ + 46 = 50	33 + _____ = 40
_____ + 23 = 30	36 + _____ = 40	_____ + 94 = 100	41 + _____ = 50
_____ + 21 = 30	83 + _____ = 90	_____ + 39 = 40	79 + _____ = 80
_____ + 52 = 60	77 + _____ = 80	_____ + 59 = 60	81 + _____ = 90
_____ + 68 = 70	62 + _____ = 70	_____ + 43 = 50	98 + _____ = 100
_____ + 66 = 70	34 + _____ = 40	_____ + 91 = 100	39 + _____ = 40
_____ + 18 = 20	26 + _____ = 30	_____ + 28 = 30	49 + _____ = 50
_____ + 94 = 100	45 + _____ = 50	_____ + 56 = 60	57 + _____ = 60
_____ + 54 = 60	48 + _____ = 50	_____ + 69 = 70	17 + _____ = 20
_____ + 84 = 90	7 + _____ = 10	_____ + 14 = 20	3 + _____ = 10
_____ + 8 = 10	61 + _____ = 70	_____ + 38 = 40	58 + _____ = 60
_____ + 22 = 30	24 + _____ = 30	_____ + 42 = 50	82 + _____ = 90
_____ + 47 = 50	71 + _____ = 80	_____ + 55 = 60	86 + _____ = 90
_____ + 92 = 100	11 + _____ = 20	_____ + 32 = 40	25 + _____ = 30
_____ + 37 = 40	87 + _____ = 90	_____ + 72 = 80	99 + _____ = 100
_____ + 9 = 10	62 + _____ = 70	_____ + 2 = 10	63 + _____ = 70
_____ + 59 = 60	74 + _____ = 80	_____ + 78 = 80	79 + _____ = 80



Remplir le blanc pour résoudre chaque problème.

$\underline{4} + 76 = 80$

$87 + \underline{3} = 90$

$\underline{2} + 28 = 30$

$19 + \underline{1} = 20$

$\underline{6} + 84 = 90$

$18 + \underline{2} = 20$

$\underline{6} + 44 = 50$

$61 + \underline{9} = 70$

$\underline{4} + 86 = 90$

$11 + \underline{9} = 20$

$\underline{8} + 82 = 90$

$75 + \underline{5} = 80$

$\underline{2} + 88 = 90$

$9 + \underline{1} = 10$

$\underline{8} + 42 = 50$

$73 + \underline{7} = 80$

$\underline{8} + 32 = 40$

$91 + \underline{9} = 100$

$\underline{5} + 5 = 10$

$45 + \underline{5} = 50$

$\underline{4} + 6 = 10$

$12 + \underline{8} = 20$

$\underline{6} + 24 = 30$

$69 + \underline{1} = 70$

$\underline{6} + 54 = 60$

$1 + \underline{9} = 10$

$\underline{6} + 34 = 40$

$65 + \underline{5} = 70$

$\underline{5} + 15 = 20$

$85 + \underline{5} = 90$

$\underline{3} + 17 = 20$

$96 + \underline{4} = 100$

$\underline{1} + 49 = 50$

$27 + \underline{3} = 30$

$\underline{4} + 46 = 50$

$33 + \underline{7} = 40$

$\underline{7} + 23 = 30$

$36 + \underline{4} = 40$

$\underline{6} + 94 = 100$

$41 + \underline{9} = 50$

$\underline{9} + 21 = 30$

$83 + \underline{7} = 90$

$\underline{1} + 39 = 40$

$79 + \underline{1} = 80$

$\underline{8} + 52 = 60$

$77 + \underline{3} = 80$

$\underline{1} + 59 = 60$

$81 + \underline{9} = 90$

$\underline{2} + 68 = 70$

$62 + \underline{8} = 70$

$\underline{7} + 43 = 50$

$98 + \underline{2} = 100$

$\underline{4} + 66 = 70$

$34 + \underline{6} = 40$

$\underline{9} + 91 = 100$

$39 + \underline{1} = 40$

$\underline{2} + 18 = 20$

$26 + \underline{4} = 30$

$\underline{2} + 28 = 30$

$49 + \underline{1} = 50$

$\underline{6} + 94 = 100$

$45 + \underline{5} = 50$

$\underline{4} + 56 = 60$

$57 + \underline{3} = 60$

$\underline{6} + 54 = 60$

$48 + \underline{2} = 50$

$\underline{1} + 69 = 70$

$17 + \underline{3} = 20$

$\underline{6} + 84 = 90$

$7 + \underline{3} = 10$

$\underline{6} + 14 = 20$

$3 + \underline{7} = 10$

$\underline{2} + 8 = 10$

$61 + \underline{9} = 70$

$\underline{2} + 38 = 40$

$58 + \underline{2} = 60$

$\underline{8} + 22 = 30$

$24 + \underline{6} = 30$

$\underline{8} + 42 = 50$

$82 + \underline{8} = 90$

$\underline{3} + 47 = 50$

$71 + \underline{9} = 80$

$\underline{5} + 55 = 60$

$86 + \underline{4} = 90$

$\underline{8} + 92 = 100$

$11 + \underline{9} = 20$

$\underline{8} + 32 = 40$

$25 + \underline{5} = 30$

$\underline{3} + 37 = 40$

$87 + \underline{3} = 90$

$\underline{8} + 72 = 80$

$99 + \underline{1} = 100$

$\underline{1} + 9 = 10$

$62 + \underline{8} = 70$

$\underline{8} + 2 = 10$

$63 + \underline{7} = 70$

$\underline{1} + 59 = 60$

$74 + \underline{6} = 80$

$\underline{2} + 78 = 80$

$79 + \underline{1} = 80$