



Remplir le blanc pour résoudre chaque problème.

_____ + 52 = 60	54 + _____ = 60	_____ + 62 = 70	92 + _____ = 100
_____ + 44 = 50	35 + _____ = 40	_____ + 91 = 100	36 + _____ = 40
_____ + 84 = 90	83 + _____ = 90	_____ + 56 = 60	48 + _____ = 50
_____ + 16 = 20	55 + _____ = 60	_____ + 61 = 70	38 + _____ = 40
_____ + 41 = 50	4 + _____ = 10	_____ + 58 = 60	12 + _____ = 20
_____ + 68 = 70	76 + _____ = 80	_____ + 69 = 70	6 + _____ = 10
_____ + 79 = 80	88 + _____ = 90	_____ + 49 = 50	28 + _____ = 30
_____ + 99 = 100	15 + _____ = 20	_____ + 75 = 80	11 + _____ = 20
_____ + 53 = 60	42 + _____ = 50	_____ + 17 = 20	39 + _____ = 40
_____ + 32 = 40	47 + _____ = 50	_____ + 97 = 100	89 + _____ = 90
_____ + 81 = 90	51 + _____ = 60	_____ + 74 = 80	66 + _____ = 70
_____ + 67 = 70	2 + _____ = 10	_____ + 1 = 10	7 + _____ = 10
_____ + 43 = 50	22 + _____ = 30	_____ + 14 = 20	67 + _____ = 70
_____ + 12 = 20	11 + _____ = 20	_____ + 17 = 20	37 + _____ = 40
_____ + 96 = 100	36 + _____ = 40	_____ + 76 = 80	49 + _____ = 50
_____ + 5 = 10	89 + _____ = 90	_____ + 85 = 90	7 + _____ = 10
_____ + 29 = 30	75 + _____ = 80	_____ + 82 = 90	26 + _____ = 30
_____ + 78 = 80	66 + _____ = 70	_____ + 1 = 10	86 + _____ = 90
_____ + 23 = 30	9 + _____ = 10	_____ + 68 = 70	99 + _____ = 100
_____ + 57 = 60	72 + _____ = 80	_____ + 15 = 20	74 + _____ = 80
_____ + 95 = 100	31 + _____ = 40	_____ + 18 = 20	22 + _____ = 30
_____ + 73 = 80	41 + _____ = 50	_____ + 97 = 100	77 + _____ = 80
_____ + 65 = 70	53 + _____ = 60	_____ + 98 = 100	69 + _____ = 70
_____ + 28 = 30	56 + _____ = 60	_____ + 45 = 50	43 + _____ = 50
_____ + 55 = 60	35 + _____ = 40	_____ + 48 = 50	46 + _____ = 50



Remplir le blanc pour résoudre chaque problème.

$\underline{8} + 52 = 60$

$54 + \underline{6} = 60$

$\underline{8} + 62 = 70$

$92 + \underline{8} = 100$

$\underline{6} + 44 = 50$

$35 + \underline{5} = 40$

$\underline{9} + 91 = 100$

$36 + \underline{4} = 40$

$\underline{6} + 84 = 90$

$83 + \underline{7} = 90$

$\underline{4} + 56 = 60$

$48 + \underline{2} = 50$

$\underline{4} + 16 = 20$

$55 + \underline{5} = 60$

$\underline{9} + 61 = 70$

$38 + \underline{2} = 40$

$\underline{9} + 41 = 50$

$4 + \underline{6} = 10$

$\underline{2} + 58 = 60$

$12 + \underline{8} = 20$

$\underline{2} + 68 = 70$

$76 + \underline{4} = 80$

$\underline{1} + 69 = 70$

$6 + \underline{4} = 10$

$\underline{1} + 79 = 80$

$88 + \underline{2} = 90$

$\underline{1} + 49 = 50$

$28 + \underline{2} = 30$

$\underline{1} + 99 = 100$

$15 + \underline{5} = 20$

$\underline{5} + 75 = 80$

$11 + \underline{9} = 20$

$\underline{7} + 53 = 60$

$42 + \underline{8} = 50$

$\underline{3} + 17 = 20$

$39 + \underline{1} = 40$

$\underline{8} + 32 = 40$

$47 + \underline{3} = 50$

$\underline{3} + 97 = 100$

$89 + \underline{1} = 90$

$\underline{9} + 81 = 90$

$51 + \underline{9} = 60$

$\underline{6} + 74 = 80$

$66 + \underline{4} = 70$

$\underline{3} + 67 = 70$

$2 + \underline{8} = 10$

$\underline{9} + 1 = 10$

$7 + \underline{3} = 10$

$\underline{7} + 43 = 50$

$22 + \underline{8} = 30$

$\underline{6} + 14 = 20$

$67 + \underline{3} = 70$

$\underline{8} + 12 = 20$

$11 + \underline{9} = 20$

$\underline{3} + 17 = 20$

$37 + \underline{3} = 40$

$\underline{4} + 96 = 100$

$36 + \underline{4} = 40$

$\underline{4} + 76 = 80$

$49 + \underline{1} = 50$

$\underline{5} + 5 = 10$

$89 + \underline{1} = 90$

$\underline{5} + 85 = 90$

$7 + \underline{3} = 10$

$\underline{1} + 29 = 30$

$75 + \underline{5} = 80$

$\underline{8} + 82 = 90$

$26 + \underline{4} = 30$

$\underline{2} + 78 = 80$

$66 + \underline{4} = 70$

$\underline{9} + 1 = 10$

$86 + \underline{4} = 90$

$\underline{7} + 23 = 30$

$9 + \underline{1} = 10$

$\underline{2} + 68 = 70$

$99 + \underline{1} = 100$

$\underline{3} + 57 = 60$

$72 + \underline{8} = 80$

$\underline{5} + 15 = 20$

$74 + \underline{6} = 80$

$\underline{5} + 95 = 100$

$31 + \underline{9} = 40$

$\underline{2} + 18 = 20$

$22 + \underline{8} = 30$

$\underline{7} + 73 = 80$

$41 + \underline{9} = 50$

$\underline{3} + 97 = 100$

$77 + \underline{3} = 80$

$\underline{5} + 65 = 70$

$53 + \underline{7} = 60$

$\underline{2} + 98 = 100$

$69 + \underline{1} = 70$

$\underline{2} + 28 = 30$

$56 + \underline{4} = 60$

$\underline{5} + 45 = 50$

$43 + \underline{7} = 50$

$\underline{5} + 55 = 60$

$35 + \underline{5} = 40$

$\underline{2} + 48 = 50$

$46 + \underline{4} = 50$