



Remplir le blanc pour résoudre chaque problème.

_____ + 44 = 50	18 + _____ = 20	_____ + 62 = 70	69 + _____ = 70
_____ + 19 = 20	14 + _____ = 20	_____ + 99 = 100	22 + _____ = 30
_____ + 77 = 80	42 + _____ = 50	_____ + 53 = 60	13 + _____ = 20
_____ + 96 = 100	48 + _____ = 50	_____ + 39 = 40	88 + _____ = 90
_____ + 85 = 90	46 + _____ = 50	_____ + 93 = 100	98 + _____ = 100
_____ + 15 = 20	4 + _____ = 10	_____ + 27 = 30	97 + _____ = 100
_____ + 67 = 70	2 + _____ = 10	_____ + 94 = 100	92 + _____ = 100
_____ + 81 = 90	3 + _____ = 10	_____ + 73 = 80	74 + _____ = 80
_____ + 76 = 80	17 + _____ = 20	_____ + 57 = 60	32 + _____ = 40
_____ + 91 = 100	49 + _____ = 50	_____ + 83 = 90	45 + _____ = 50
_____ + 89 = 90	23 + _____ = 30	_____ + 36 = 40	34 + _____ = 40
_____ + 58 = 60	38 + _____ = 40	_____ + 78 = 80	71 + _____ = 80
_____ + 72 = 80	51 + _____ = 60	_____ + 17 = 20	86 + _____ = 90
_____ + 25 = 30	43 + _____ = 50	_____ + 14 = 20	2 + _____ = 10
_____ + 76 = 80	57 + _____ = 60	_____ + 23 = 30	45 + _____ = 50
_____ + 26 = 30	94 + _____ = 100	_____ + 52 = 60	46 + _____ = 50
_____ + 29 = 30	93 + _____ = 100	_____ + 96 = 100	63 + _____ = 70
_____ + 81 = 90	6 + _____ = 10	_____ + 39 = 40	55 + _____ = 60
_____ + 48 = 50	53 + _____ = 60	_____ + 85 = 90	87 + _____ = 90
_____ + 9 = 10	35 + _____ = 40	_____ + 7 = 10	99 + _____ = 100
_____ + 65 = 70	28 + _____ = 30	_____ + 89 = 90	73 + _____ = 80
_____ + 34 = 40	69 + _____ = 70	_____ + 11 = 20	92 + _____ = 100
_____ + 71 = 80	68 + _____ = 70	_____ + 82 = 90	18 + _____ = 20
_____ + 38 = 40	16 + _____ = 20	_____ + 42 = 50	21 + _____ = 30
_____ + 19 = 20	72 + _____ = 80	_____ + 95 = 100	84 + _____ = 90



Remplir le blanc pour résoudre chaque problème.

<u>6</u> + 44 = 50	18 + <u>2</u> = 20	<u>8</u> + 62 = 70	69 + <u>1</u> = 70
<u>1</u> + 19 = 20	14 + <u>6</u> = 20	<u>1</u> + 99 = 100	22 + <u>8</u> = 30
<u>3</u> + 77 = 80	42 + <u>8</u> = 50	<u>7</u> + 53 = 60	13 + <u>7</u> = 20
<u>4</u> + 96 = 100	48 + <u>2</u> = 50	<u>1</u> + 39 = 40	88 + <u>2</u> = 90
<u>5</u> + 85 = 90	46 + <u>4</u> = 50	<u>7</u> + 93 = 100	98 + <u>2</u> = 100
<u>5</u> + 15 = 20	4 + <u>6</u> = 10	<u>3</u> + 27 = 30	97 + <u>3</u> = 100
<u>3</u> + 67 = 70	2 + <u>8</u> = 10	<u>6</u> + 94 = 100	92 + <u>8</u> = 100
<u>9</u> + 81 = 90	3 + <u>7</u> = 10	<u>7</u> + 73 = 80	74 + <u>6</u> = 80
<u>4</u> + 76 = 80	17 + <u>3</u> = 20	<u>3</u> + 57 = 60	32 + <u>8</u> = 40
<u>9</u> + 91 = 100	49 + <u>1</u> = 50	<u>7</u> + 83 = 90	45 + <u>5</u> = 50
<u>1</u> + 89 = 90	23 + <u>7</u> = 30	<u>4</u> + 36 = 40	34 + <u>6</u> = 40
<u>2</u> + 58 = 60	38 + <u>2</u> = 40	<u>2</u> + 78 = 80	71 + <u>9</u> = 80
<u>8</u> + 72 = 80	51 + <u>9</u> = 60	<u>3</u> + 17 = 20	86 + <u>4</u> = 90
<u>5</u> + 25 = 30	43 + <u>7</u> = 50	<u>6</u> + 14 = 20	2 + <u>8</u> = 10
<u>4</u> + 76 = 80	57 + <u>3</u> = 60	<u>7</u> + 23 = 30	45 + <u>5</u> = 50
<u>4</u> + 26 = 30	94 + <u>6</u> = 100	<u>8</u> + 52 = 60	46 + <u>4</u> = 50
<u>1</u> + 29 = 30	93 + <u>7</u> = 100	<u>4</u> + 96 = 100	63 + <u>7</u> = 70
<u>9</u> + 81 = 90	6 + <u>4</u> = 10	<u>1</u> + 39 = 40	55 + <u>5</u> = 60
<u>2</u> + 48 = 50	53 + <u>7</u> = 60	<u>5</u> + 85 = 90	87 + <u>3</u> = 90
<u>1</u> + 9 = 10	35 + <u>5</u> = 40	<u>3</u> + 7 = 10	99 + <u>1</u> = 100
<u>5</u> + 65 = 70	28 + <u>2</u> = 30	<u>1</u> + 89 = 90	73 + <u>7</u> = 80
<u>6</u> + 34 = 40	69 + <u>1</u> = 70	<u>9</u> + 11 = 20	92 + <u>8</u> = 100
<u>9</u> + 71 = 80	68 + <u>2</u> = 70	<u>8</u> + 82 = 90	18 + <u>2</u> = 20
<u>2</u> + 38 = 40	16 + <u>4</u> = 20	<u>8</u> + 42 = 50	21 + <u>9</u> = 30
<u>1</u> + 19 = 20	72 + <u>8</u> = 80	<u>5</u> + 95 = 100	84 + <u>6</u> = 90